SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

TroCraft Eco

1.2 Relevant identified uses of the substance or mixture and uses advised against

1.2.1 Relevant uses

Product or industrial design, interior finishing work, model making, toys.

1.2.2 Uses advised against

None known.

1.3 Details of the supplier of the safety data sheet

Company

Trotec Laser GmbH
Linzer Str. 156
4600 Wels / AUSTRIA
Phone +43 (0)72 42 239-7777
Fax +43 (0) 72 42 239-7380
Homepage www.troteclaser.com
E-mail trotec@troteclaser.com

Address enquiries to

Technical information trotec@troteclaser.com

Safety Data Sheet sdb@chemiebuero.de

1.4 Emergency telephone number

Company +43 (0)72 42 239-7777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture [REGULATION (EC) No 1272/2008]

not determined

2.2 Label elements

This product is an article and therefore it does not require labelling according to EC directives [REACH/CLP].

2.3 Other hazards

Human health dangers May cause irritation of respiratory organs (powder or dust).
Risk of mechanical irritation by dust particles (eyes, skin).

Other hazards The material absorbs liquid chemicals on contact and can transfer the properties of the absorbed substances.

SECTION 3: Composition / Information on ingredients

Product-type:

The product is an article.

Comment on component parts No dangerous components.
The product consists of the following components: cellulose, hemicellulose, lignin.
Substances of Very High Concern - SVHC: substances are not contained or are below 0.1%.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information
In the event of symptoms seek medical treatment.

Inhalation
No special measures necessary.
In the event of symptoms seek medical treatment.

Skin contact
No special measures necessary.
Consult a doctor if skin irritation persists.

Eye contact
No special measures necessary.
If eye irritation persists: Get medical advice/attention.

Ingestion
not applicable

4.2 Most important symptoms and effects, both acute and delayed

No information available.

4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media
Water.
Foam.
Dry powder.

Extinguishing media that must not be used
Full water jet.

5.2 Special hazards arising from the substance or mixture

Risk of formation of toxic pyrolysis products.
Carbon monoxide (CO)
Carbon dioxide (CO2)

5.3 Advice for firefighters

Use self-contained breathing apparatus.
Do not inhale explosion and/or combustion gases.

Fire residues and contaminated firefighting water must be disposed of in accordance within the local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Wear suitable protective equipment. For personal protection see SECTION 8.
Avoid dust formation.

6.2 Environmental precautions

Do not discharge into the drains/surface waters/groundwater.

6.3 Methods and material for containment and cleaning up

Take up mechanically.
Dispose of absorbed material in accordance within the regulations.

6.4 Reference to other sections

See SECTION 8+13

SECTION 7: Handling and storage

7.1 Precautions for safe handling

During mechanical processing vacuuming at processing machines is necessary.
Avoid the formation and deposition of dust.
Dust deposits that cannot be avoided must be taken up regularly.
Avoid contact with eyes and skin. Use personal protective equipment.

The product is combustible.
Dust can form an explosive mixture with air.

Wash hands before breaks and after work.
Do not eat, drink, smoke or take drugs at work.

7.2 Conditions for safe storage, including any incompatibilities

Do not store with combustible materials.

Protect from heat/overheating and from sun.
Keep away from water or from damp surroundings.
Store in a dry place.

7.3 Specific end use(s)

See product use, SECTION 1.2

SECTION 8: Exposure controls / personal protection

8.1 Control parameters

Ingredients with occupational exposure limits to be monitored (GB)

not applicable

8.2 Exposure controls

Additional advice on system design	Ensure adequate ventilation on workstation. Pay attention to dust limit value (ACGHI-2011: 10 mg/m³ particle inhalable; 3 mg/m³ particle respirable). Measurement methods for taking workplace measurements must meet the performance requirements of DIN EN 482. For example, recommendations are given in the IFA's list of hazardous substances.
Eye protection	In the event of dust formation: Tightly fitting goggles. (EN 166:2001)
Hand protection	Gloves (EN 388) The details concerned are recommendations. Please contact the glove supplier for further information.
Skin protection	Protective clothing.
Other	Avoid contact with eyes and skin. Do not inhale dust.
Respiratory protection	Respiratory protection in the case of dust formation. Short term: filter apparatus, combination filter A-P2. (DIN EN 14387)
Thermal hazards	not applicable
Delimitation and monitoring of the environmental exposition	Comply with applicable environmental regulations limiting discharge to air, water and soil.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Form	Boards solid
Color	brown
Odor	paper
Odour threshold	No information available.
pH-value	6,5 - 7,5 (Suspension in water)
pH-value [1%]	No information available.
Boiling point [°C]	not applicable
Flash point [°C]	not applicable
Flammability (solid, gas) [°C]	No information available.
Lower explosion limit	No information available.
Upper explosion limit	No information available.
Oxidising properties	no
Vapour pressure/gas pressure [kPa]	not applicable
Density [g/ml]	1,2 - 1,3
Bulk density [kg/m³]	not applicable
Solubility in water	swells
Partition coefficient [n-octanol/water]	not applicable
Viscosity	not applicable
Relative vapour density determined in air	not applicable
Evaporation speed	not applicable
Melting point [°C]	not applicable
Autoignition temperature [°C]	No information available.
Decomposition temperature [°C]	> 180

9.2 Other information

Flammability: B2 (building material class DIN 4102)
Flammability: F3-F4 (directive CEA)

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reactions known if used as directed.

10.2 Chemical stability

Stable under normal ambient conditions (ambient temperature).

10.3 Possibility of hazardous reactions

No hazardous reactions known.

10.4 Conditions to avoid

Sensitive to moisture.
Keep away from open flames, hot surfaces and sources of ignition.

10.5 Incompatible materials

No information available.

10.6 Hazardous decomposition products

No dangerous reactions known if used as directed.
In the event of fire: See SECTION 5.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Serious eye damage/irritation	Based on the available information, the classification criteria are not fulfilled.
Skin corrosion/irritation	Based on the available information, the classification criteria are not fulfilled.
Respiratory or skin sensitisation	Based on the available information, the classification criteria are not fulfilled.
Specific target organ toxicity — single exposure	Based on the available information, the classification criteria are not fulfilled.
Specific target organ toxicity — repeated exposure	Based on the available information, the classification criteria are not fulfilled.
Mutagenicity	Based on the available information, the classification criteria are not fulfilled.
Reproduction toxicity	Based on the available information, the classification criteria are not fulfilled.
Carcinogenicity	Based on the available information, the classification criteria are not fulfilled.
Aspiration hazard	Based on the available information, the classification criteria are not fulfilled.
General remarks	Risk of mechanical irritation. Sanding the material produces a fine dust that can trigger respiratory tract irritation and skin allergies in the event of inadequate extraction. Toxicological data of complete product are not available.

SECTION 12: Ecological information

12.1 Toxicity

12.2 Persistence and degradability

Behaviour in environment compartments	No information available.
Behaviour in sewage plant	Can be separated out mechanically in purification plants.
Biological degradability	Biodegradable.

12.3 Bioaccumulative potential

No information available.

12.4 Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

No information available.

12.6 Other adverse effects

Ecotoxicological data are not available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Waste material c It is not possible to determine a waste code for this product in accordance with the European Waste Catalogue (EWC) since it is only possible to classify it according to how it is used by the customer. The waste code is to be determined within the EU in liaison with the waste-disposal operator.

Product

Disposal in an incineration plant in accordance with the regulations of the local authorities.

Waste no. (recommended) 191201

Contaminated packaging

Contaminated packing should be disposed of as product waste.
Uncontaminated packaging may be taken for recycling.

Waste no. (recommended) 150102
150101

SECTION 14: Transport information

14.1 UN number

Transport by land according to ADR/RID	not applicable
Inland navigation (ADN)	not applicable
Marine transport in accordance with IMDG	not applicable
Air transport in accordance with IATA	not applicable

14.2 UN proper shipping name

Transport by land according to ADR/RID	NO DANGEROUS GOODS
Inland navigation (ADN)	NO DANGEROUS GOODS
Marine transport in accordance with IMDG	NOT CLASSIFIED AS "DANGEROUS GOODS"
Air transport in accordance with IATA	NOT CLASSIFIED AS "DANGEROUS GOODS"

14.3 Transport hazard class(es)

Transport by land according to ADR/RID	not applicable
Inland navigation (ADN)	not applicable
Marine transport in accordance with IMDG	not applicable
Air transport in accordance with IATA	not applicable

14.4 Packing group

Transport by land according to ADR/RID	not applicable
Inland navigation (ADN)	not applicable
Marine transport in accordance with IMDG	not applicable
Air transport in accordance with IATA	not applicable

14.5 Environmental hazards

Transport by land according to ADR/RID	no
Inland navigation (ADN)	no
Marine transport in accordance with IMDG	no
Air transport in accordance with IATA	no

14.6 Special precautions for user

Relevant information under SECTION 6 to 8.

14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EEC-REGULATIONS	1991/689 (2001/118); 2010/75; 2004/42; 648/2004; 1907/2006 (REACH); 1272/2008; 75/324/EEC (2016/2037/EC); (EU) 2015/830; (EU) 2016/131; (EU) 517/2014
TRANSPORT-REGULATIONS	DOT-Classification, ADR (2017); IMDG-Code (2017, 38. Amdt.); IATA-DGR (2018).
NATIONAL REGULATIONS (GB):	EH40/2005 Workplace exposure limits (Second edition, published December 2011).
- Observe employment restrictions for people	none
- VOC (2010/75/CE)	0 %

15.2 Chemical safety assessment

not applicable

SECTION 16: Other information

16.1 Abbreviations and acronyms:

ADR = Accord européen relatif au transport international des marchandises Dangereuses par Route
RID = Règlement concernant le transport international ferroviaire de marchandises dangereuses
ADN = Accord européen relatif au transport international des marchandises dangereuses par voie de navigation intérieure
ATE = acute toxicity estimate
CAS = Chemical Abstracts Service
CLP = Classification, Labelling and Packaging
DMEL = Derived Minimum Effect Level
DNEL = Derived No Effect Level
EC50 = Median effective concentration
ECB = European Chemicals Bureau
EEC = European Economic Community
EINECS = European Inventory of Existing Commercial Chemical Substances
ELINCS = European List of Notified Chemical Substances
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC-Code = International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
IC50 = Inhibition concentration, 50%
IMDG = International Maritime Code for Dangerous Goods
IUCLID = International Uniform ChemicaL Information Database
LC50 = Lethal concentration, 50%
LD50 = Median lethal dose
LC0 = lethal concentration, 0%
LOAEL = lowest-observed-adverse-effect level
MARPOL = International Convention for the Prevention of Marine Pollution from Ships
NOAEL = No Observed Adverse Effect Level
NOEC = No Observed Effect Concentration
PBT = Persistent, Bioaccumulative and Toxic substance
PNEC = Predicted No-Effect Concentration
REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals
STP = Sewage Treatment Plant
TLV®/TWA = Threshold limit value – time-weighted average
TLV®STEL = Threshold limit value – short-time exposure limit
VOC = Volatile Organic Compounds
vPvB = very Persistent and very Bioaccumulative

16.2 Other information

Classification procedure

Modified position none